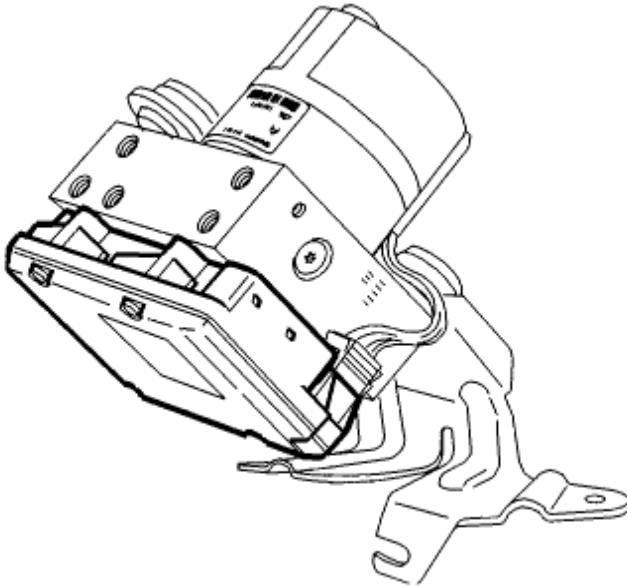


VOLVO S70 ABS REMOVAL INSTRUCTIONS

Ignition off.

- Remove air filter casing and hose to air heater

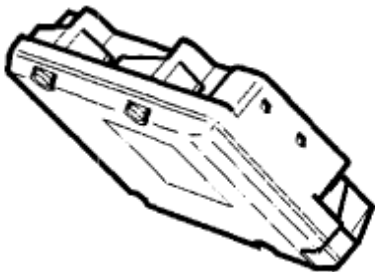


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Clean around the connections.

Remove:

- The connection to the control module by first pressing in the catch on the back of the cover (toward wheel housing). Then carefully turn the cover upwards to release the catches.
- Pump motor connector.
- Remove the four bolts.
- Remove the control module carefully from the car.



Check that the control module is of the correct type, depending on whether the car is fitted with TRACS or not.

Check that none of the connector pins or sockets are damaged.

Check that there is no dirt on contact surfaces between control module and hydraulic unit.

Check that none of the control modules seals are left on the hydraulic unit valves.

Installing control module

Center the control module relative to the hydraulic unit valves before pushing them into place.

- Install control module and tighten bolts to **1.8 Nm (1.3 ft lb)** .

Connect:

- Pump motor and control module connectors.
- Air filter casing and hose to air heater.

Check that ABS warning light stops flashing.

- Test drive the car.

Check that no new DTCs are posted.

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