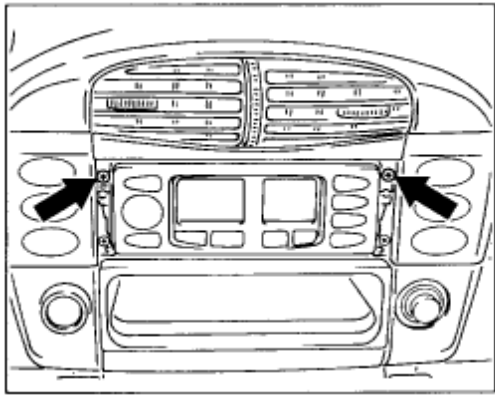


CLIMATE CONTROL REMOVAL INSTRUCTIONS  
PORSCHE 911 99-01 PORSCHE BOXSTER 97-2000



**Heating/Air Conditioning Control Panel**

1. Unclip cover.
  2. Unscrew fastening screws (2 ea.) and pull the heating/air conditioning control out of the dashboard.
  3. Disconnect the plug connections.
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When Replacing with a New Controller, The following must be completed,  
When reinstalling your original rebuilt controller ,Installation is Plug & Play”

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**NOTE** : Basic adaptation to the system must be performed with a new heating/air conditioning control. This is indicated by flashing of the displays for approx. **5 to 10 seconds** each time the ignition is switched on.

Basic adaptation is performed during the system test.

**Performing system test**

1. Connect and switch on the Porsche System Tester 2.
2. Select air conditioning and menu item "System test".

The following conditions must be observed for the system test

- Vehicle speed < **10 km/h**
- Engine start detected and **10 seconds** elapsed since engine start
- Terminal 15 supply voltage OK
- **5 Volt** supply voltage OK
- Engine temperature < **110 °C**
- Outside temperature > **3°C**

The following tests are performed:

- Display of all segments in the control module
- The drive motors are traversed across the entire range once
- The measured positioning travel is subjected to a plausibility test and stored as a fault if necessary
- Two different voltage values are set on the fresh-air fan and tested
- The A/C circuit is tested via the DME
- All fault paths are tested<sup>1</sup> and any faults are stored

Basic adaptation has been completed after the system test. The display must no longer flash.

A.S.I.

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