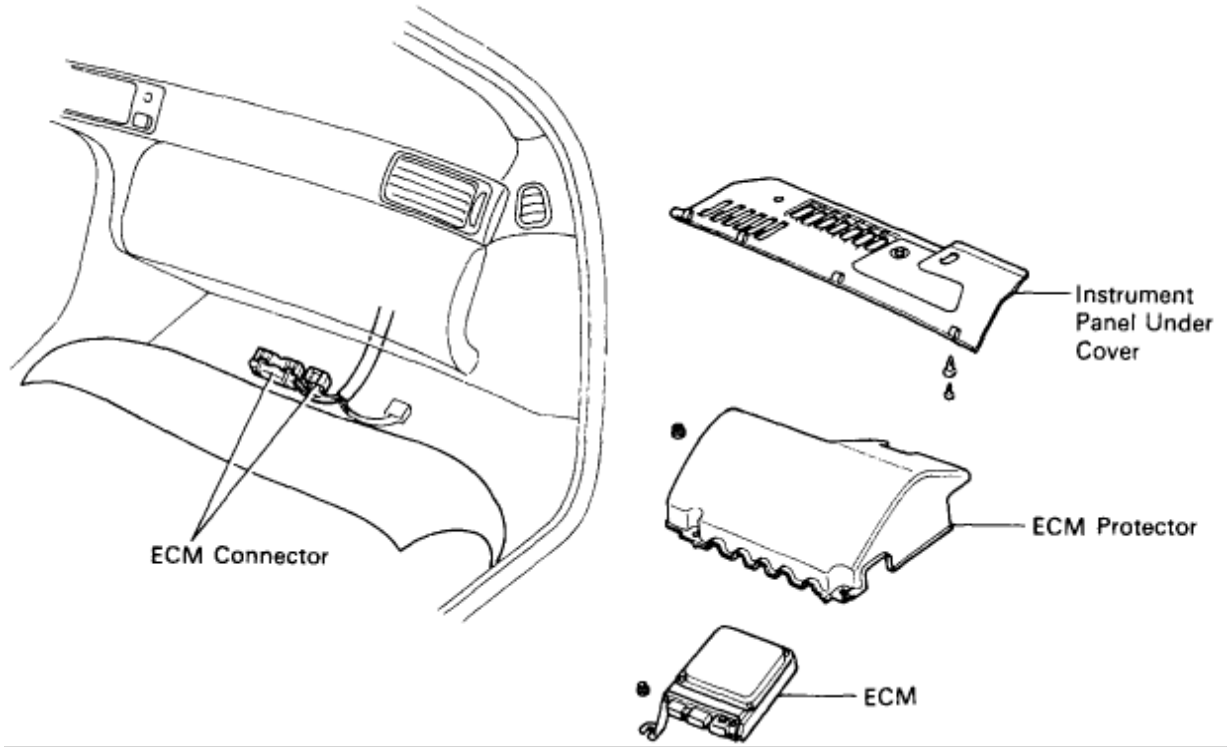
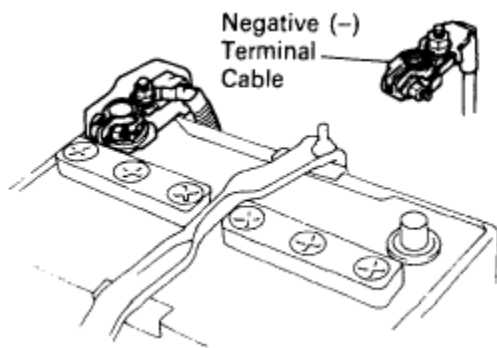


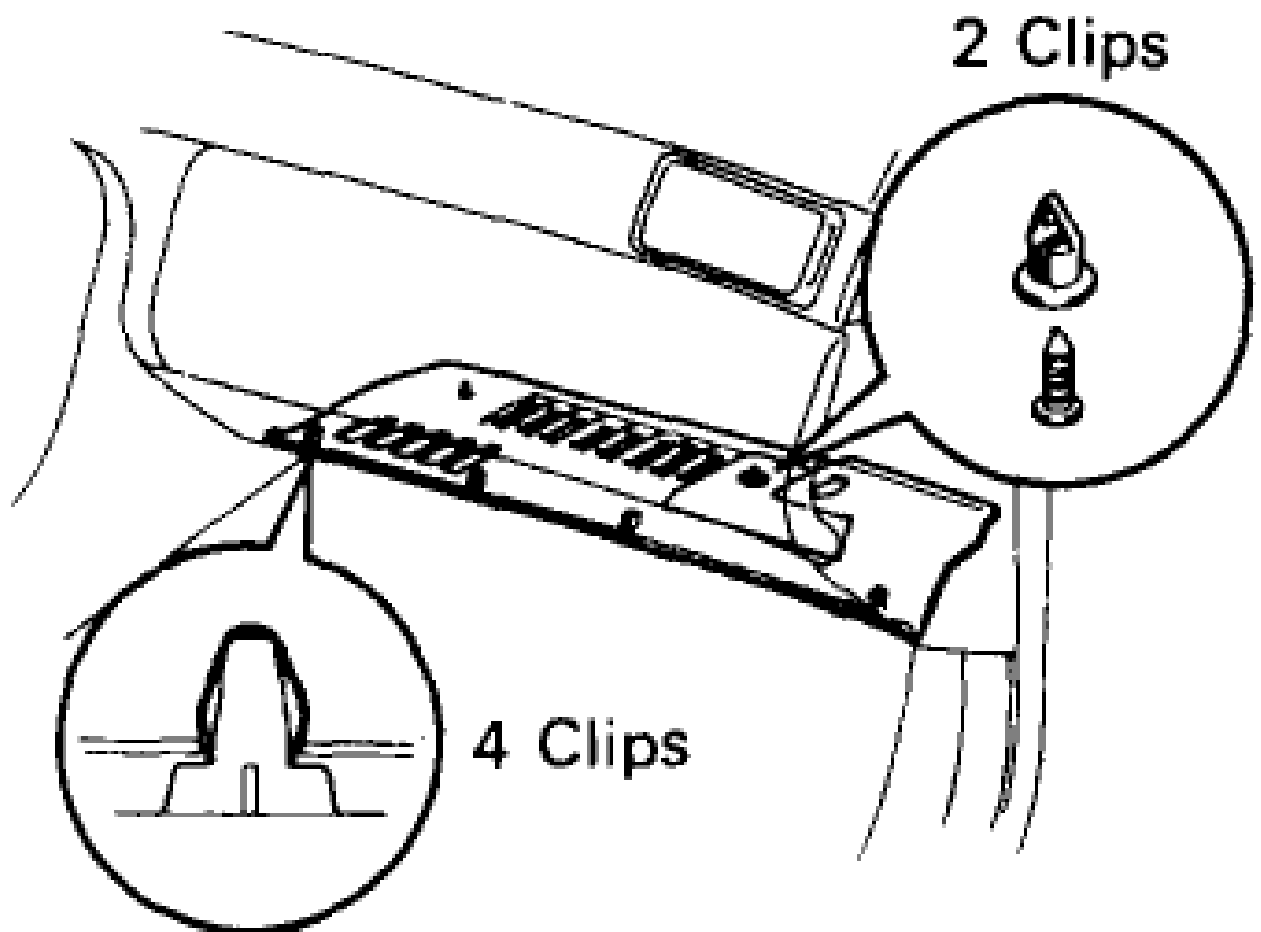
LEXUS SC MODEL ECU LOCATION AND REMOVAL INSTRUCTIONS



COMPONENTS FOR REMOVAL AND INSTALLATION

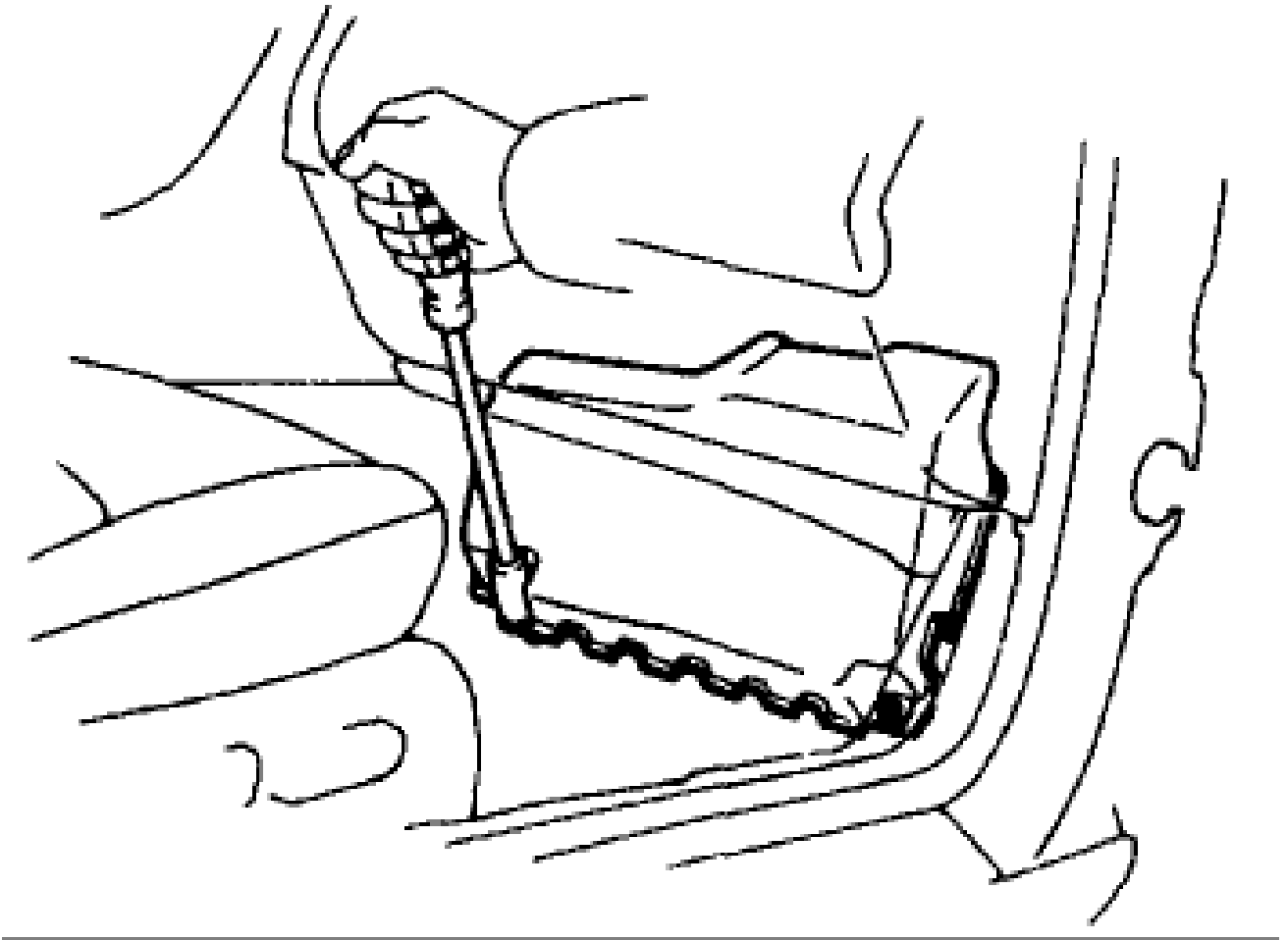


- 1. DISCONNECT NEGATIVE (-) TERMINAL CABLE FROM BATTERY. CAUTION: Work must be started after 90 seconds from the time the ignition switch is turned to the LOCK position and the negative (-) terminal cable is disconnected from the battery.**



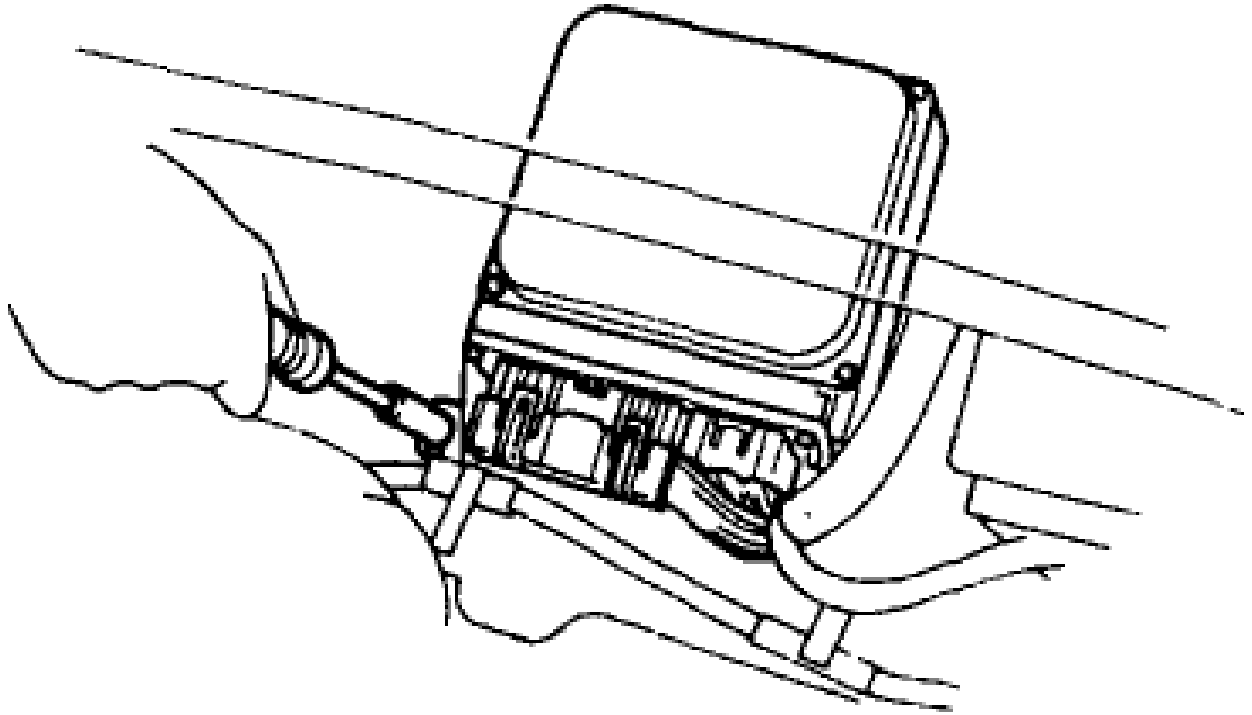
- 2. REMOVE INSTRUMENT PANEL UNDER COVER.**

- Remove the 2 clips.
- Disconnect the 4 clips by pulling the under cover, and remove the under cover.



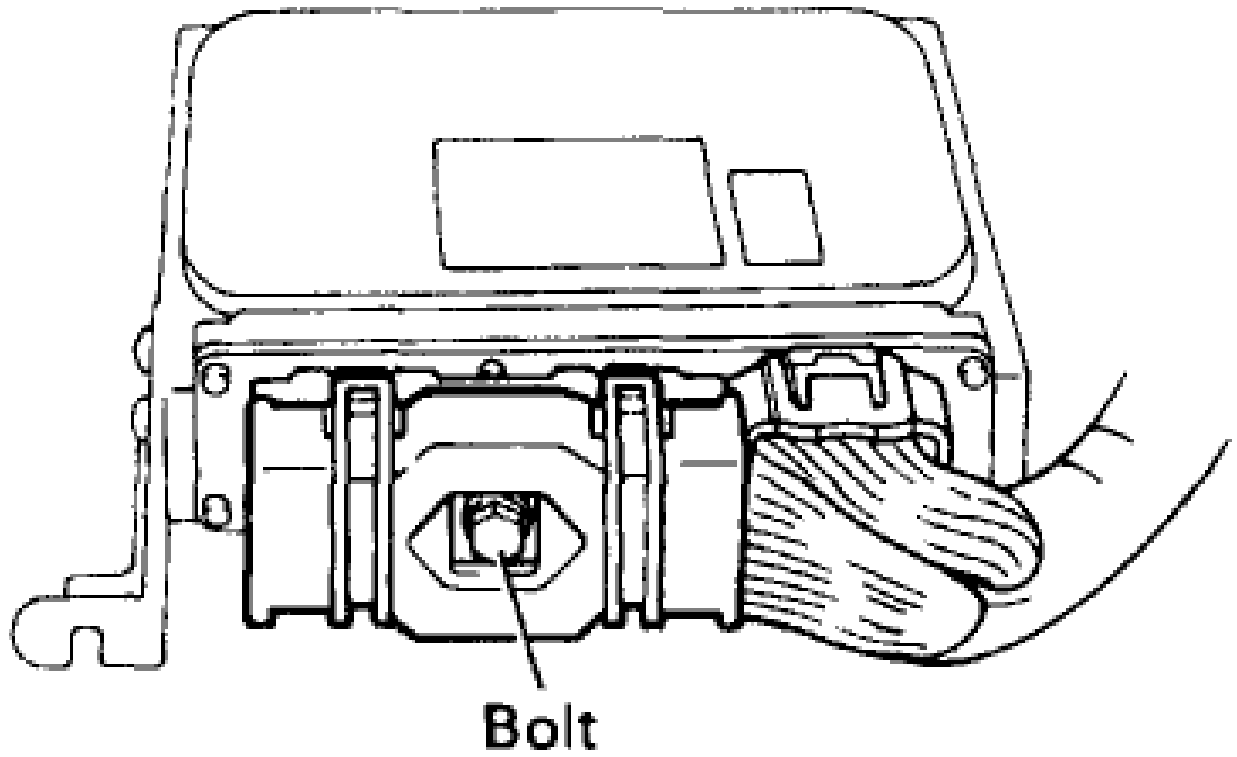
3. REMOVE ECM PROTECTOR.

- **Take out the front side of the floor carpet.**
- **Remove the 2 nuts and ECM protector.**

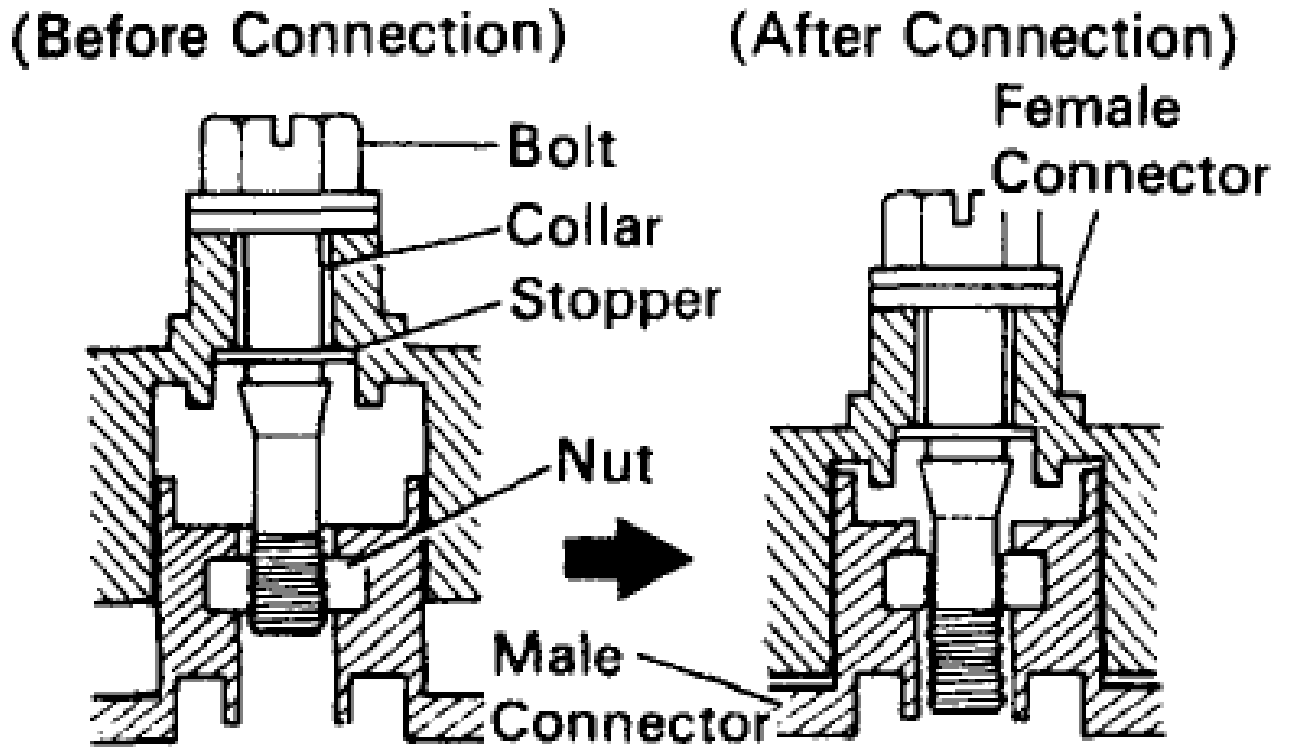


4. REMOVE ECM.

- **Remove the nut, and disconnect the ECM from the floor panel.**

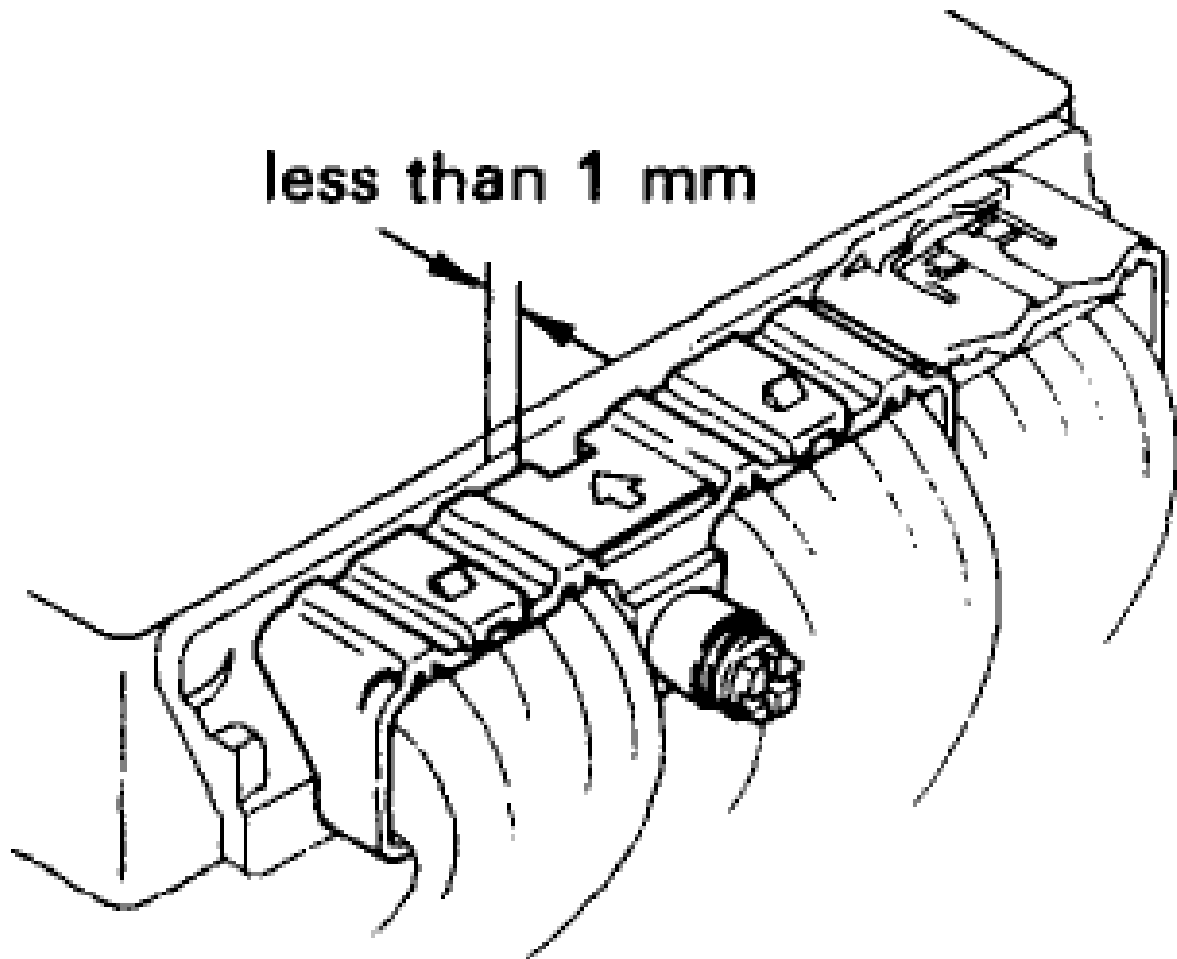


- Fully loosen the bolt and disconnect the 2 ECM connectors, and remove the ECM.

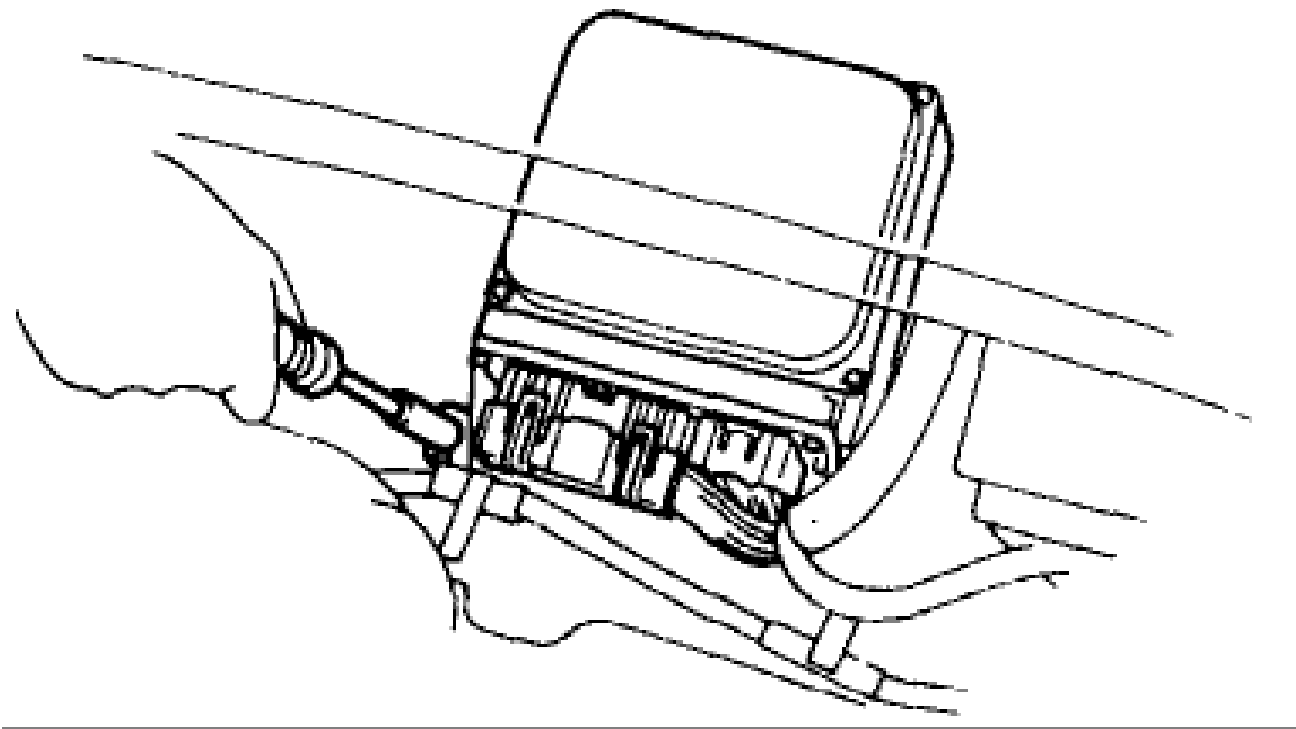


6. REINSTALL ECM.

- Connect the 2 ECM connectors.
- Match the male connector correctly with the female connector, then press them together.
- Tighten the bolt.
- Make sure the connector is completely connected, by tightening the bolt until there is a clearance of less than 1 mm (0.04 in) between bottom of the male connector and end of the female connector.

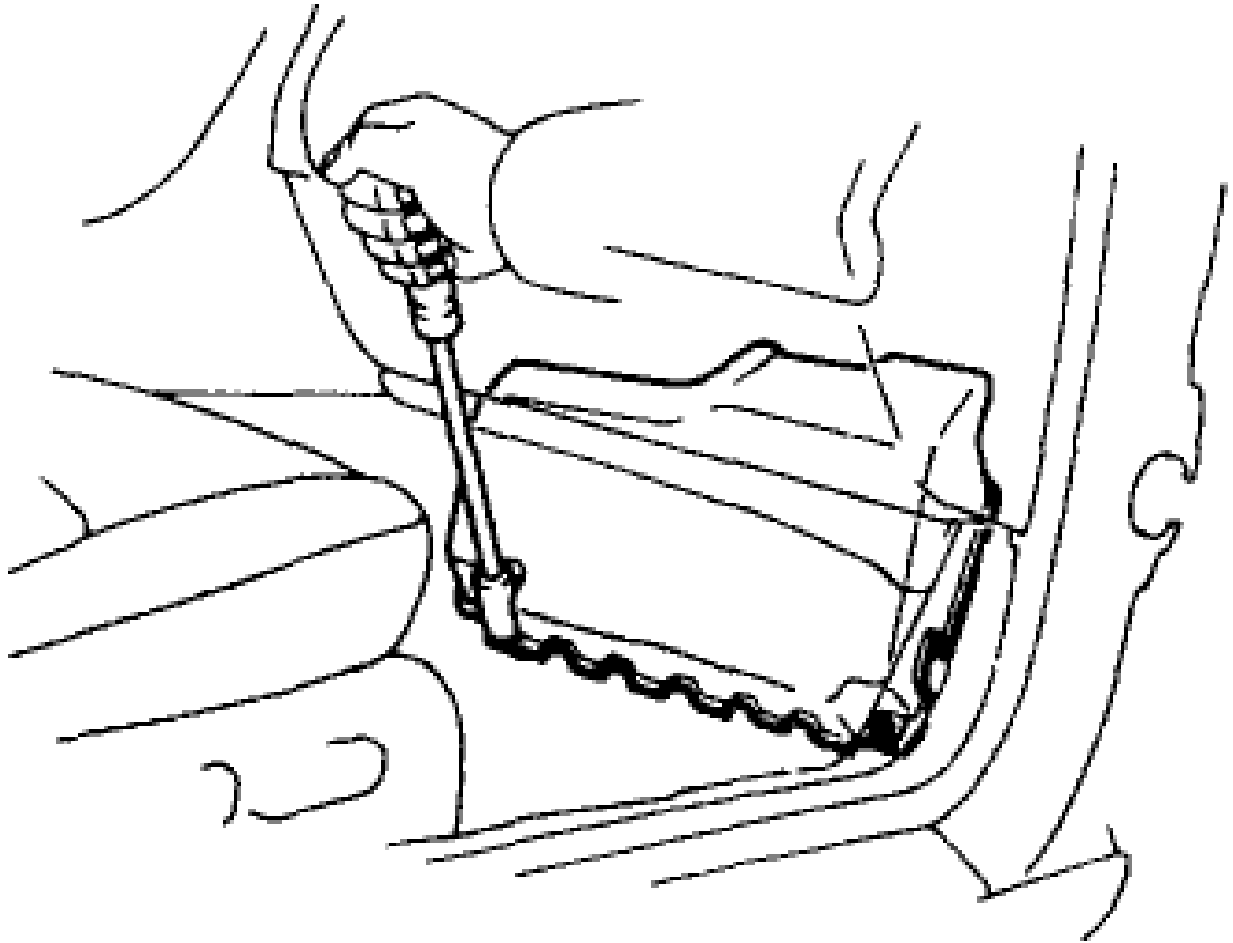


- Install the ECM with the nut.



7. REINSTALL ECM PROTECTOR.

- **Install the ECM protector with the 2 nuts.**
- **Install the floor carpet.**



8. REINSTALL INSTRUMENT PANEL UNDER COVER.

- Install the under cover with the 6 clips.

9. RECONNECT NEGATIVE (-) TERMINAL CABLE FROM BATTERY.

